



**U479**

**MODEL 47**

## HANDGUARD QUAD RAILS

MTU009

- Rugged Aircraft Aluminum Alloy Construction with Precision CNC Machining
- Four Mil-spec Picatinny Rails with Integrated QD Swivel Housings on Left/Right Rails for Versatile Accessory Applications
- Simple and Friendly Installation, No Gunsmith or Tool Required
- Solid Locking Features for Most Secure Fit
- Ultimate Tactical Solution to Enhance Accuracy Under Toughest Environments
- Fits Model 47 and Variants, Including Models with Oversized Barrel/Rear Sight Block
- Hardcoat Anodized Finish for Wear Resistance



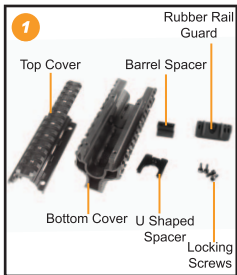
MTU009

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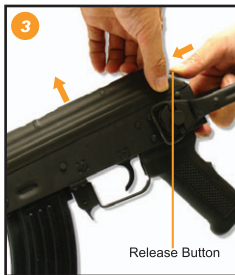
Made in USA



1. Separate the pre-assembled mount and arrange all parts on a flat surface.



2. Remove the Cleaning Rod from the rifle.



3. Press the Release Button to lift and remove the receiver cover.

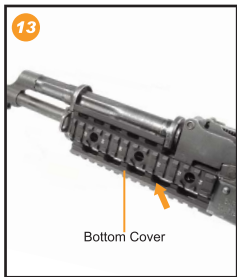
Caution: Make sure firearm is not loaded. Remove magazine and examine chamber. Use safe handling procedures at all times.

# MODEL 47 HANDGUARD QUAD RAILS INSTALLATION GUIDE

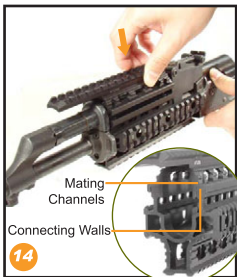
MTU009

Shown with UTG Scope and Accessories

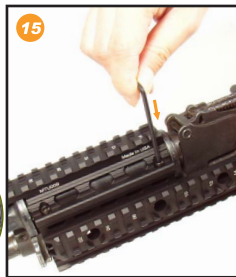




13. Fit the Bottom Cover onto the barrel and make sure the fit is even and level.



14. Fit the Top Cover onto the gas tube. Make sure the two Connecting Walls of the Bottom Cover fit into the two Mating Channels of the Top Cover.



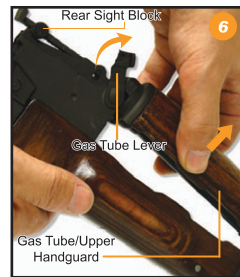
15. Evenly tighten all four screws to securely lock the top and bottom covers.



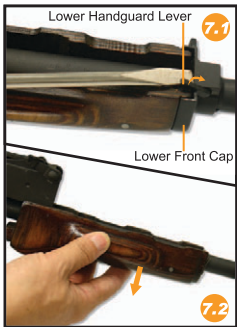
4. Push the Release Button again to lift and remove the action spring and the retaining rod.



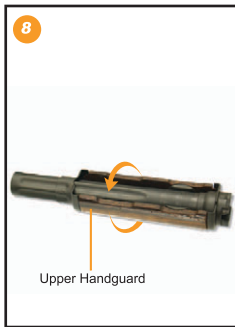
5. Remove the bolt and the bolt carrier, including the gas piston attached to the bolt carrier.



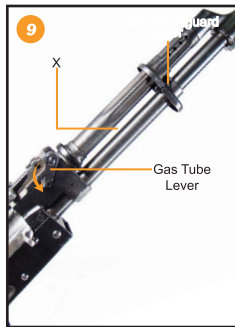
6. Lift and push forward the Gas Tube Lever next to the Rear Sight Block and take out the Gas Tube/Upper Handguard Assembly.



7. Unlock the Lower Handguard Lever on the Lower Front Cap. Remove the Lower Handguard.



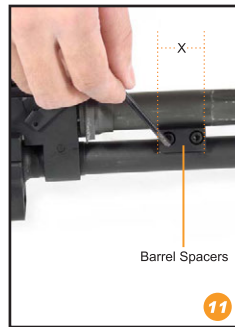
8. Twist the Upper Handguard to separate the handguard from the gas tube.



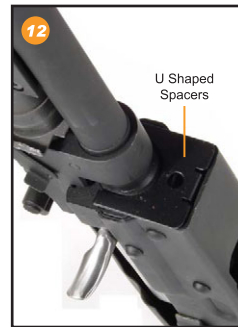
9. Lock the Lower Handguard Lever on the lower front cap. Replace the gas tube and lock it down by turning the Gas Tube Lever back and downward.



10. Replace the bolt and bolt carrier, action spring and retaining rod, and the receiver cover. Make sure everything works smoothly.



11. Place the 2 Barrel Spacers between the barrel and the gas tube at position X shown in 9. Tighten the 2 screws to lock the spacers firmly. The Barrel Spacers will prevent over tightening of the top/ bottom covers and allow for normal operation of the piston.



12. Fit as many U Shaped Spacers as needed at the front of the receiver before rails are installed. The spacers should be inserted into the U shaped opening to ensure a tight fit against the barrel.